

### 8 Videos:

(~4min/video)



**Lean History**



**The 5 key principles of Lean**



**Value-Added and Non-Value Added**



**Lead Time and Little's Law**



**The DMAIC**



**Control tools**



**KANBAN: How it works**



**KANBAN: Limits and uncertainties**

### 8 Interactive notions:

(~3min/notion)



**The 7 Types of Waste**



**The Gemba Walk**



**The Spaghetti Diagram**



**Relocation**



**The VSM (Value Stream Mapping)**



**Transported Batch Size**



**Work in process**



**Assigning logisticians**

### 5 Games:

(~10min/mini-game)



**The 5S method**



**The 5W1H**



**The Ishikawa Diagram**



**The 5 Why**



**The Red / Green analysis**

### 2 Quizzes:

(~45s/question)



**Quiz  
WHITE BELT**

(20 questions)



**Quiz  
YELLOW BELT**

(50 questions)

### Application:



**Sandbox**

Factory simulation game