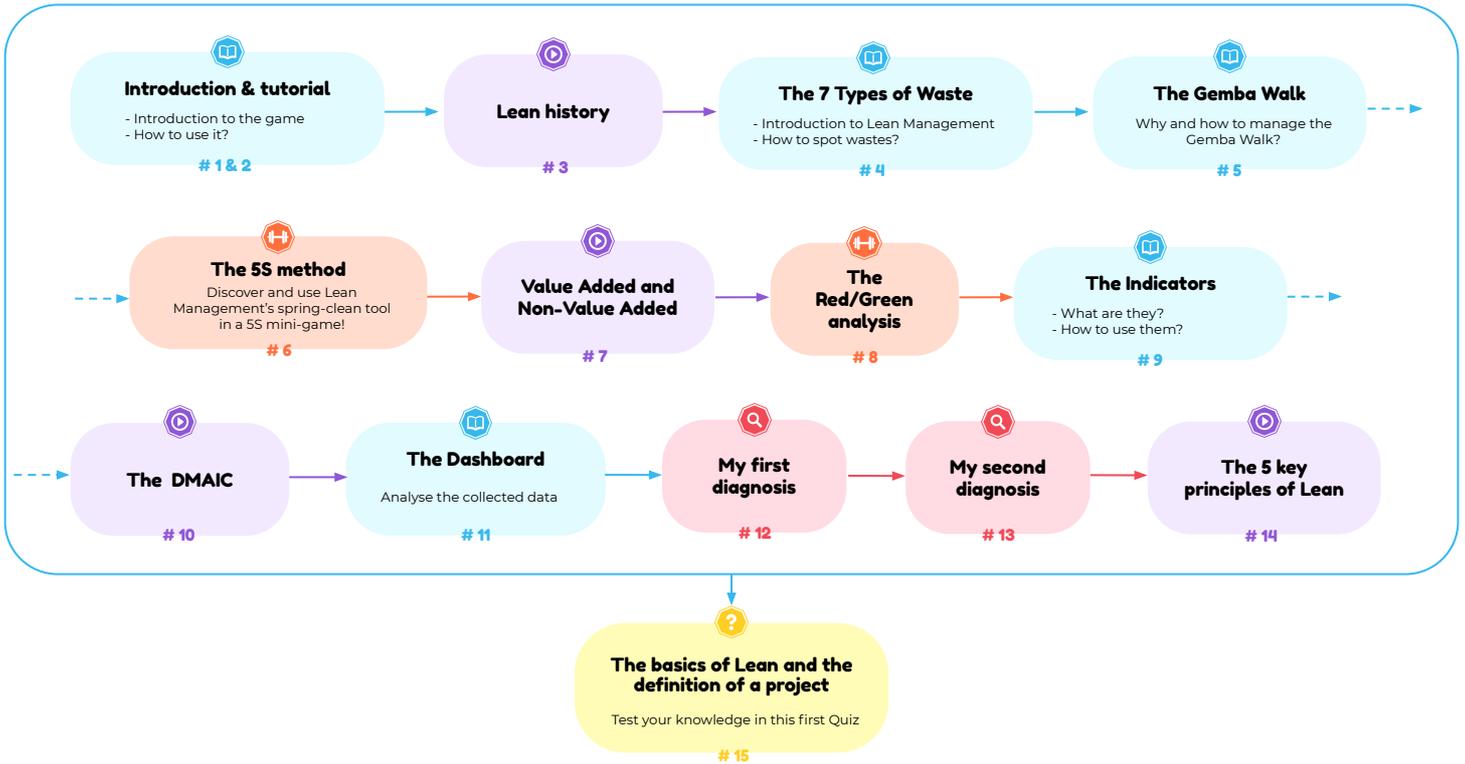
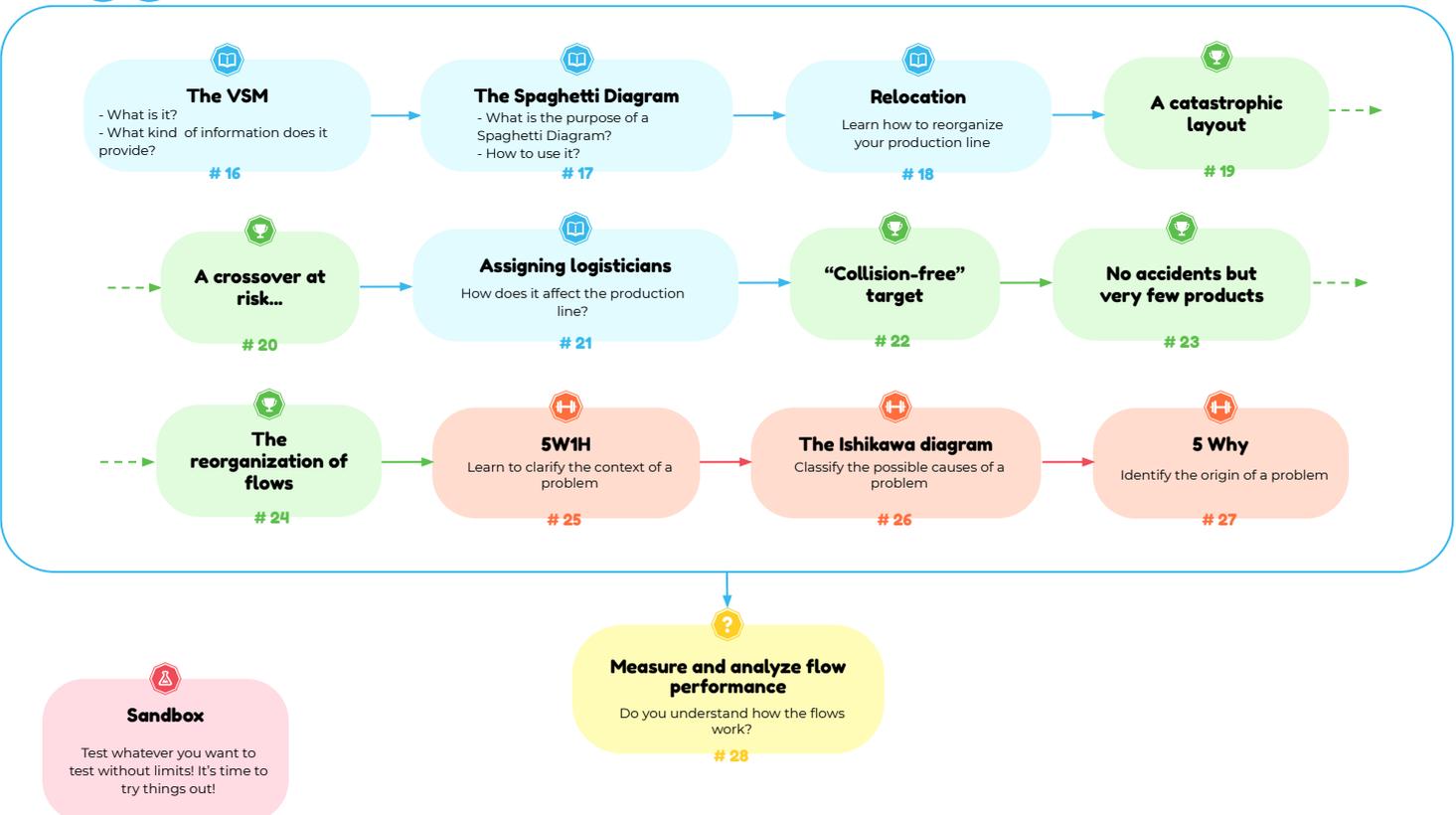


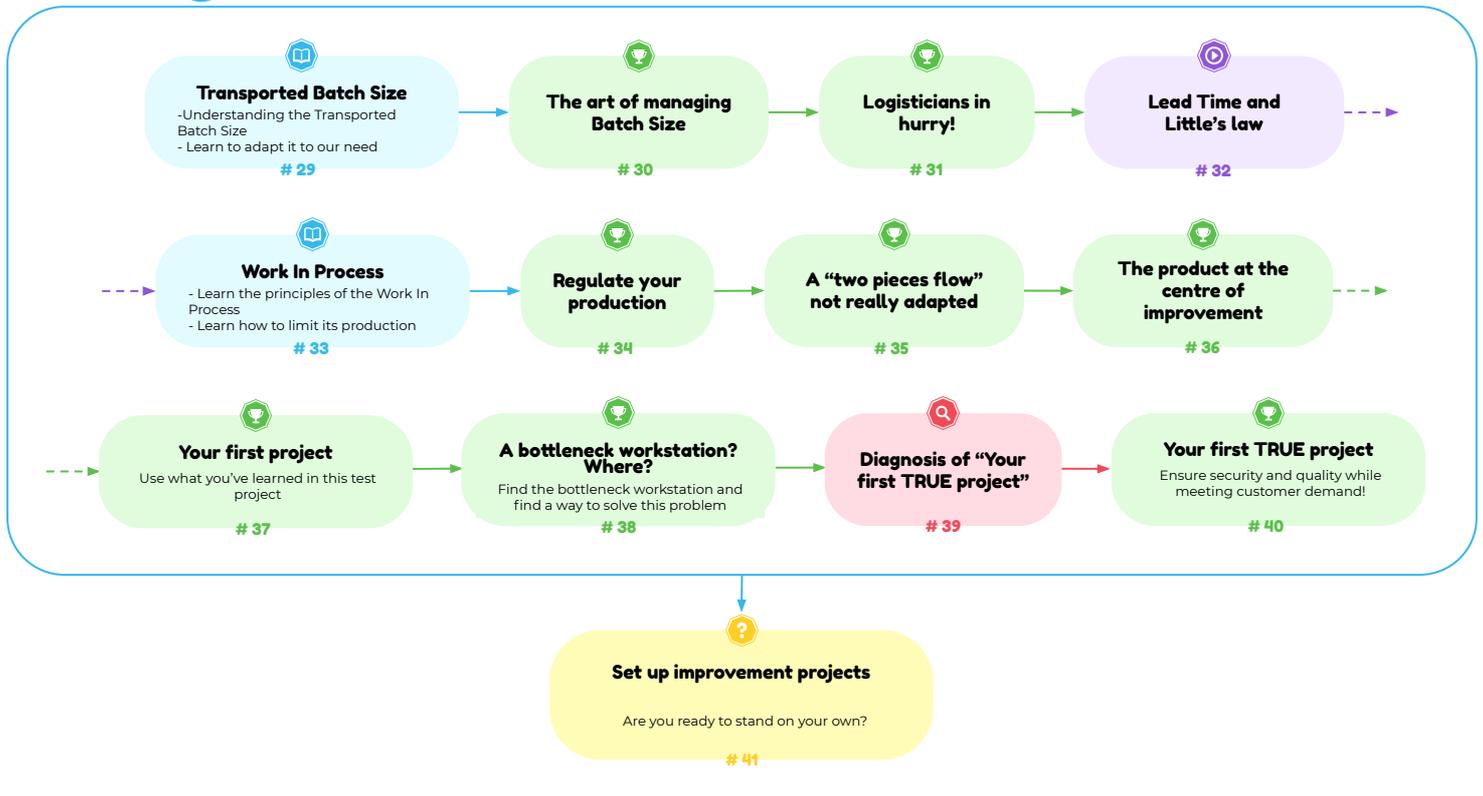
DMAIC: Define and Measure



DMAIC: Measure and Analyze



DMAIC: Innovate



DMAIC: Control

